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Revision A

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**1.1. Product identifier**

Product Code(s)	SDS-400791 BE E NAT
Denmark PR No	N/A
Product Name	PLA Natural
PN (Part Number)	333-60131
Pure substance/mixture	Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	3D Printing
Uses advised against	No information available

1.3. Details of the supplier of the safety data sheet**Importer**

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

For further information, please contact

E-mail address info@Stratasys.com**1.4. Emergency telephone number**

Emergency Telephone	<ul style="list-style-type: none">• +49 722 97772280 - Europe - Multi lingual response• +49 722 97772281 - Global – English Language response• +1 978 495 5580 - USA – Multi-lingual response• +85 2 975 70887 - Asia Pacific - Multi lingual response• +61 2 8011 4763 - Australia - Multi lingual response• +86 15626070595 - China - Chinese response
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Section 2: HAZARDS IDENTIFICATION**2.1. Classification of the substance or mixture***Regulation (EC) No 1272/2008*

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.3. Other hazards

If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS**3.1 Substances**

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES**4.1. Description of first aid measures**

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a doctor immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	None known.
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4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.
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Section 5: FIRE-FIGHTING MEASURES**5.1. Extinguishing media**

Suitable Extinguishing Media	Foam Water Carbon dioxide (CO ₂) Dry chemical Alcohol resistant foam
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Unsuitable extinguishing media	None known.
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5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	None known.
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5.3. Advice for firefighters

Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
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Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.
For emergency responders	Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions	Do not flush into surface water or sanitary sewer system. Keep out of waterways.
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6.3. Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Take up mechanically, placing in appropriate containers for disposal.
Prevention of secondary hazards	Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.

6.4. Reference to other sections

Reference to other sections	See section 8 for more information. See section 13 for more information.
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Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep container tightly closed in a dry and well-ventilated place.
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7.3. Specific end use(s)

Risk Management Methods (RMM)	The information required is contained in this Material Safety Data Sheet.
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Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure Limits	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
Derived No Effect Level (DNEL)	No information available.
Predicted No Effect Concentration (PNEC)	No information available.

8.2. Exposure controls

Engineering controls	If dust is generated during further processing provide exhaust ventilation.
Personal protective equipment	
Eye/face protection	Goggles. Safety glasses with side-shields.
Skin and body protection	Impervious clothing.
Respiratory protection	Minimise dust generation and accumulation. Wear respiratory protection.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.
Environmental exposure controls	No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties**

Physical state	Solid
Appearance	Monofilament
Odour	No data available.
Colour	Characteristic
Odour threshold	No data available

Property	Values	Remarks • Method
pH	No data available	None known
Melting point / freezing point	150 - 180 °C	
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit	No data available	
Vapour pressure	No data available	None known
Vapour density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	388 °C	
Decomposition temperature	482 F (250C)	
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidising properties	No information available	

9.2. Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity None under normal use conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

10.5. Incompatible materials

Incompatible materials Oxidising agent. Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Aldehydes. Carbon monoxide. Carbon dioxide (CO₂).

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms None known.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 5,051.00 mg/kg

ATEmix (dermal) 2,020.00 mg/kg

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitisation	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION**12.1. Toxicity**

Ecotoxicity	.
Unknown aquatic toxicity	Contains 0.1 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability	No information available.
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12.3. Bioaccumulative potential

Bioaccumulation	Not likely to bioaccumulate.
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12.4. Mobility in soil

Mobility in soil	No information available.
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12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment	No information available.
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12.6. Other adverse effects

Other adverse effects	No information available.
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Section 13: DISPOSAL CONSIDERATIONS**13.1. Waste treatment methods**

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
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Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN/ID no	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special Provisions	None
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available

RID

14.1 UN/ID no	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

ADR

14.1 UN/ID no	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

IATA

14.1 UN/ID no	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

15.2. Chemical safety assessment

Chemical Safety Report No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)
Ceiling Maximum limit value * Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method
	Calculation method

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This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

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End of Safety Data Sheet